



BILL OF MATERIALS			
ITEM	QUANTITY	P/N	DESCRIPTION
1	2	27-30-1-1-0024	ELEVATOR IDLER PLATE
2	2	27-30-1-1-0031	PUSH TUBE FITTING 1.5"
3	2	27-30-1-1-0030	PUSH TUBE FITTING 3/4"
4	4	MS21151-4	ROD END BEARING
5	72 5/8"	1.5 X .049 2024T3	TUBE
6	25 3/4"	.75 X .049 2024T3	TUBE
7	1	EP050708	BEARING
8	2	EP050704	BEARING
9	2	AN812-5	BEARING
10	1	AN5C33	BOLT
11	4	AN3-11	BOLT
12	1	AN310-5	NUT
13	4	AN310-3	NUT
14	4	AN316-BR	NUT
15	5	MS24665-132	CUTTER PIN
16	2	AN60C516L	WASHER
17	8	AN60-10L	WASHER
18	8	CR 3243-4-3	RIVET
19	4	AM470AD4-16	RIVET (CUT TO LENGTH)
20	12	AM470AD4-7	RIVET
21	2	NAS 428K4	BOLT (ELEVATOR STOP)
22	2	AN316-4R	NUT (ELEVATOR STOP)

NOTES:

EFFECTIVITY: G-202, G-222

0	E	.	FIX BOM, BEARINGS	8/25/97	MG
0	D	.	ADDED ELEVATOR STOPS	7/2/97	MG
0	C	.	FIX DIMENSIONS MIDDLE TUBE	6/3/97	MG
CHG.	REV.	ECN	DESCRIPTION OF CHANGE	DATE	BY
AkroTech					
DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5M-1982					
THIRD ANGLE PROJECTION:			DRAWING NO. 27-30-2-1-0102		
DIMENSIONS ARE IN <input type="checkbox"/> MILLIMETERS <input checked="" type="checkbox"/> INCHES			PART NO.		
SCALE: NONE			TITLE: ELEVATOR ACTUATOR, ASSEMBLY		
UNSPECIFIED TOLERANCES ONE PLACE DEC. (X.X) ± 0.1 TWO PLACE DEC. (X.XX) ± 0.05 THREE PLACE DEC. (X.XXX) ± 0.005 ANGULAR ±5°			MATERIAL:		
DATE: 5/27/97		PAGE: 1 OF 1		DRAWN BY: M GILES	
				APPROVED:	