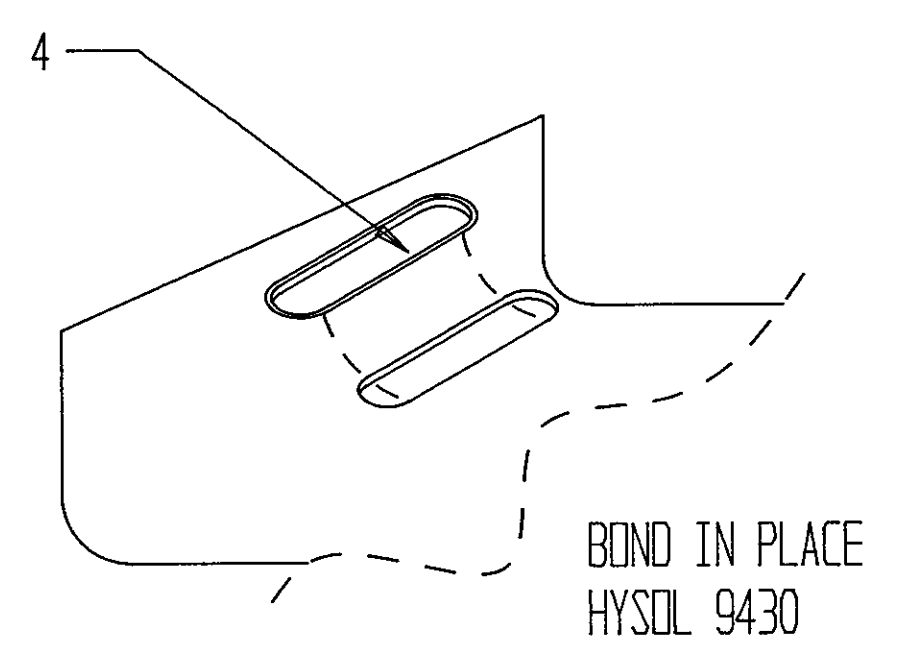


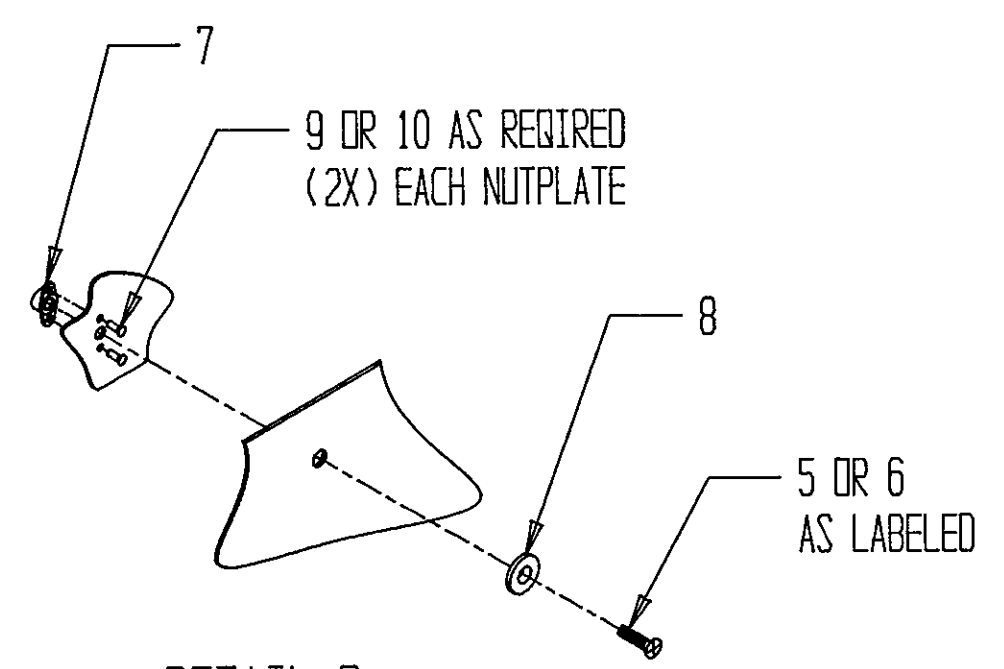
NOTES:

1. SEAT VIEWED LOOKING DOWN AND AFT
2. LAP SEAMS MIN 1.0 AND PLACE SCREWS MIN 0.5 FROM EOP
3. SEAT BELT HOLE 0.6 X 3.0 CUT ALONG CORNER AT EDGE OF SEAT PAN
4. SCREWS LOCATED LATERALLY BY SEAT RAIL POSITION (NUTPLATES ON SEAT RAIL FLANGE)
5. TRIM TO FIT JOGGLE IN 53-10-1-2-0847 (MID COCKPIT BRACE)
6. FIT TOP SEAT PORTION TO SEAT RAILS AND MID COCKPIT BRACE, TRIM EDGE TO FIT
7. NUTPLATES LOCATED ON MID COCKPIT BRACE (9X)
8. EFFECTIVITY: G-202, G-222

BILL OF MATERIALS			
ITEM	QUANTITY	P/N	DESCRIPTION
1	1	53-10-1-2-0809	FRONT SEAT (3 PCS.)
2	1	25-10-1-2-0101	FRONT SEAT CONSOLE, LEFT (OPTIONAL)
3	1	25-10-1-2-0102	FRONT SEAT CONSOLE, RIGHT (OPTIONAL)
4	2	ROBIN #	EDGE RADIUS
5	12	MS24693 C48	SCREW
6	15	MS24693 C51	SCREW
7	27	MS21075-08	NUTPLATE
8	27	A3135-017-935	WASHER
9	36	AN426 AD3-4	RIVET
10	18	AN426 AD3-8	RIVET



DETAIL A



DETAIL B

0	D	..	FIX BILL OF MATERIALS	8/26/97	MG
CHG.	REV.	ECN	DESCRIPTION OF CHANGE	DATE	BY
AkroTech					
DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5M-1982					
THIRD ANGLE PROJECTION:		DRAWING NO. 53-10-2-2-0104			
DIMENSIONS ARE IN		PART NO.			
SCALE: NONE		TITLE: FRONT SEAT ASSEMBLY, FINAL			
UNSPECIFIED TOLERANCES		MATERIAL:			
ONE PLACE DEC. (X.X) ± 0.1					
TWO PLACE DEC. (X.XX) ± 0.01					
THREE PLACE DEC. (X.XXX) ± 0.001					
ANGULAR ±					
DATE: 5/30/97		PAGE: 1 OF 1		DRAWN BY: M GILES	
				APPROVED:	