



BILL OF MATERIALS			
ITEM	QUANTITY	P/N	DESCRIPTION
1	1	57-20-2-2-0105 (0102)	WING ASSEMBLY, LEFT (RIGHT)
2	1	57-20-1-2-0105 (0104)	SCREW, WING, BOTTOM, LEFT (RIGHT)
3	1	57-10-1-1-0043	BUSHING, MAIN SPAR, LONG
4	1	57-10-1-1-0038	BUSHING, MAIN SPAR, SHORT
5	2	57-10-1-1-0038	REAR SPAR SP-PLATE
6	2	57-10-1-1-0038	BUSHING, REAR SPAR
7	1	57-40-1-1-0001	ALLISON HINGE, ROOT
8	1	57-40-1-1-0100	ALLISON HINGE, CENTER
9	1	57-40-1-1-0101	ALLISON HINGE, TIP
10	1	27-10-1-1-0017	ALLISON BELLCRANK, LEFT
11	1	27-10-1-1-0018	ALLISON BELLCRANK, RIGHT
12	1	BSM11	BEARING
13	1 *	W318185 # 385-SS-1	FUEL PROBE
14	1	W318185 # 385-SS-1	WING TIE DOWN
15	1 *	28-10-1-1-0101	CASSETT, FUEL SENDER
16	1	WENTON # C350FF	CAP
17	1	OS-1770	FUEL STRAINER
18	1	CURTIS # CCA 1550	DRAIN VALVE
19	2	AN618-40	NIPPLE
20	1	AN618-40	NIPPLE
21	4	AN611A	BOLT
22	5 *	AN6-13A	BOLT (SUPPLIED WITH FUEL PROBE)
23	1	AN6-15	BOLT
24	11	AN603-116	WASHER
25	2	AN603-116	WASHER
26	1	AN603-116	WASHER
27	8	MS24634-30	SCREW
28	5	MS24634-32	SCREW
29	6	AN603-132A	NUT
30	1	AN610-5	NUT
31	11	MS21075-4	NUTPLATE
32	8	MS21089-08	NUTPLATE
33	1	MS24635-132	CUTTER PIN
34	38	AN6240-3-5	REINET
35	6	AN6240-4-6	REINET
36	3	MS21065-4	BEARING
37	7	AN610A	BOLT
38	1	MS21059-3	NUTPLATE
39	2	AN6240-6	REINET
40	1	3/4" 1120 PNC 3030 40	120.0 L X 1.0 O.D. X .040 W.T.
41	1	57-40-1-1-0105	BACKING PLATE, ALLISON ROOT HINGE
42	1	57-40-1-1-0106	BACKING PLATE, ALLISON CENTER HINGE
43	1	57-40-1-1-0107	BACKING PLATE, ALLISON TIP HINGE
44	1	AN610A	BOLT
45	1	AN603-1032A	NUT
46	2	AN603-10	WASHER
47	1	AN603-12	SCREW

\* LEFT WING ONLY

NOTES:

- HOLE LOCATED BY CORE RELIEF. LEAVE 0.1 BORDER BETWEEN HOLE AND CORE
- SEAL ALL TANK SURFACES WITH 2 COATS JEFFCO 9700 FOR BEFORE CLOSING
- EFFECTIVITY: G-202, G-222

0	0			FIT NUTPLATE SPECS	8/28/97	MS
CHG.	REV.	EON		DESCRIPTION OF CHANGE	DATE	BY
<b>AkroTech</b>						
DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5M-1982						
THIRD ANGLE PROJECTION:			DRAWING NO. 57-20-2-2-0105			
DIMENSIONS ARE IN  MILLIMETERS			PART NO. 57-20-2-2-0105			
SCALE: NONE			TITLE: WING ASSEMBLY, LEFT (RIGHT), FINAL			
UNSPECIFIED TOLERANCES			MATERIAL:			
ONE PLACE DEC. (X.X) ± 0.1						
TWO PLACE DEC. (X.XX) ± 0.02						
THREE PLACE DEC. (X.XXX) ± 0.005						
WELD:						
DATE: 05/28/97		PAGE: 1 OF 2		DRAWN BY: M GILES APPROVED:		