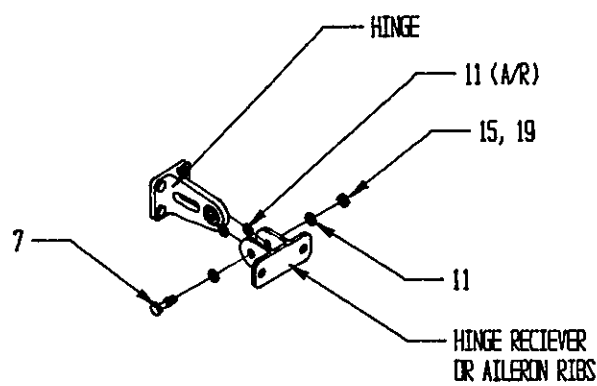
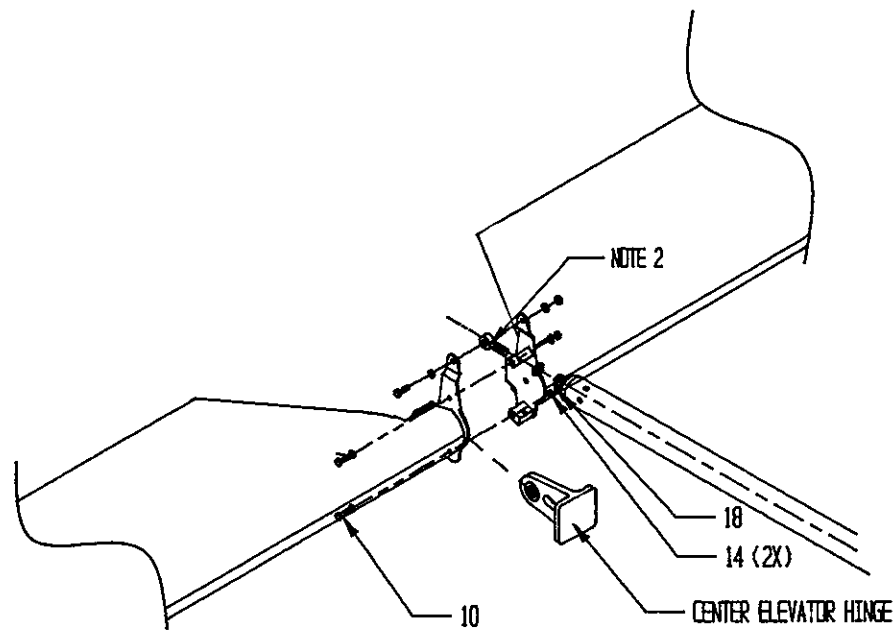
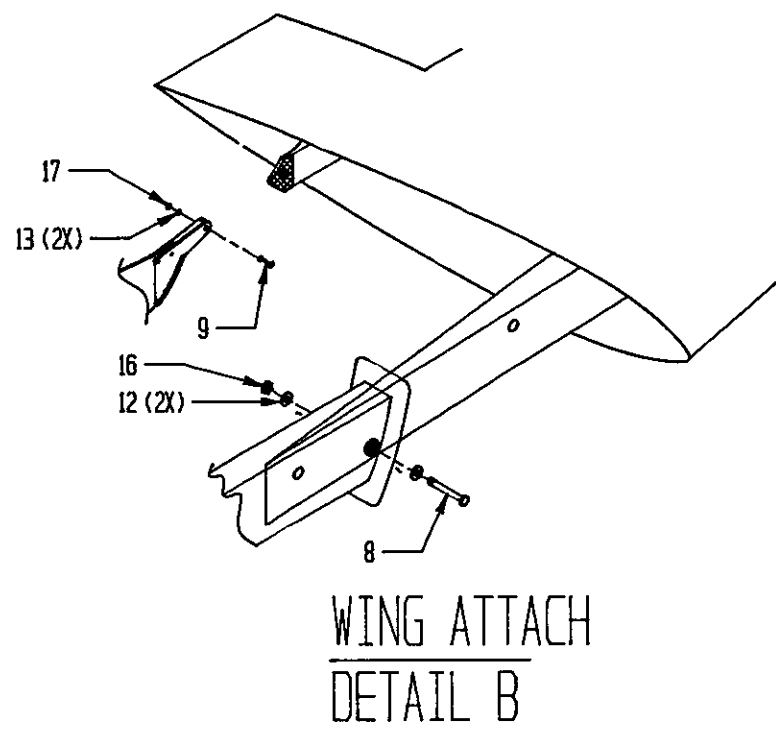


- NOTES:
- 1. REFER TO DRAWING 53-10-2-2-0107 FOR FAIRING INSTALATION
  - 2. REFER TO DRAWING 27-30-2-1-0102
  - 3. EFFECTIVITY: G-202, G-222

BILL OF MATERIALS			
ITEM	QUANTITY	P/N	DESCRIPTION
1	1	57-20-2-2-0105(0106)	WING ASSEMBLYS, FINAL
2	1	57-60-2-2-0103	AILERON, LEFT
3	1	57-60-2-2-0104	AILERON, RIGHT
4	1	55-20-2-2-0102	ELEVATOR, LEFT
5	1	55-20-2-2-0103	ELEVATOR, RIGHT
6	1	55-40-2-2-0102	RUDDER
7	10	AM-XX	BOLT (LENGTH A/R)
8	2	AN12-53A	BOLT
9	2	AN7-17A	BOLT
10	2	AN3-14A	BOLT
11	A/R	AN 960-416L	WASHER
12	4	AN 960-1216	WASHER
13	4	AN 960-716	WASHER
14	2	AN 960-10L	WASHER
15	10	AN365-428A	NUT
16	2	AN364-1216A	NUT
17	2	AN365-720A	NUT
18	2	AN365-1032	NUT



REPEAT FOR 6 AILERON HINGES, 2 ELEVATOR HINGES, 2 RUDDER HINGES  
HINGE ATTACH  
DETAIL A



ELEVATOR CENTER SECTION  
DETAIL C

0	B	.	FIX BILL OF MATERIALS	8/11/97	MG
CHG.	REV.	ECN	DESCRIPTION OF CHANGE	DATE	BY
AkroTech					
DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5M-1982					
THIRD ANGLE PROJECTION:				DRAWING NO. 00-00-2-2-0101	
DIMENSIONS ARE IN		<input type="checkbox"/> MILLEMMETERS <input checked="" type="checkbox"/> INCHES		PART NO.	
SCALE: NONE				TITLE: AIRFRAME ASSEMBLY	
UNSPECIFIED TOLERANCES				MATERIAL:	
ONE PLACE DEC. (X.X) ± 0.1					
TWO PLACE DEC. (X.XX) ± 0.01					
THREE PLACE DEC. (X.XXX) ± X.XXX					
ANGULAR ±					
DATE: 6/30/97		PAGE: 1 OF 1		DRAWN BY: M GILES APPROVED:	