



| BILL OF MATERIALS |          |                |             |
|-------------------|----------|----------------|-------------|
| ITEM              | QUANTITY | P/N            | DESCRIPTION |
| 1                 | 1        | 31-10-1-2-0839 | PANEL A     |
| 2                 | 1        | 31-10-1-2-0839 | PANEL B     |
| 3                 | 1        | 31-10-1-2-0840 | PANEL C     |
| 4                 | 4        | MS24693 C47    | SCREW       |
| 5                 | 4        | MS1059-08      | NUTPLATE    |
| 6                 | 4        | #8 CSW-SS      | WASHER      |
| 7                 | 8        | AM426-3-8      | RIVET       |
| 8                 | 1        | .              | .           |

- NOTES:
1. BOND ITEMS 2 & 3 IN PLACE HYSOL 9430
  2. EFFECTIVITY: G-202, G-222

|                                                               |      |                                           |                       |        |    |
|---------------------------------------------------------------|------|-------------------------------------------|-----------------------|--------|----|
| 0                                                             | C    | .                                         | REVISED TO ATE SPECS  | 9/2/97 | MG |
| CHG.                                                          | REV. | ECN                                       | DESCRIPTION OF CHANGE | DATE   | BY |
| AkroTech                                                      |      |                                           |                       |        |    |
| DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5M-1982 |      |                                           |                       |        |    |
| THIRD ANGLE PROJECTION:                                       |      | DRAWING NO. 31-10-2-2-0101                |                       |        |    |
| DIMENSIONS ARE IN                                             |      | PART NO.                                  |                       |        |    |
| SCALE: NONE                                                   |      | TITLE: REAR INSTRUMENT PANEL INSTALLATION |                       |        |    |
| UNSPECIFIED TOLERANCES                                        |      | MATERIAL: COMPOSITE                       |                       |        |    |
| ONE PLACE DEC. (X.X) $\pm 0.1$                                |      | DATE: 6/5/97                              |                       |        |    |
| TWO PLACE DEC. (X.XX) $\pm 0.001$                             |      | PAGE: 1 OF 1                              |                       |        |    |
| THREE PLACE DEC. (X.XXX) $\pm X.XXX$                          |      | DRAWN BY: M GILES                         |                       |        |    |
| ANGULAR 14°                                                   |      | APPROVED:                                 |                       |        |    |