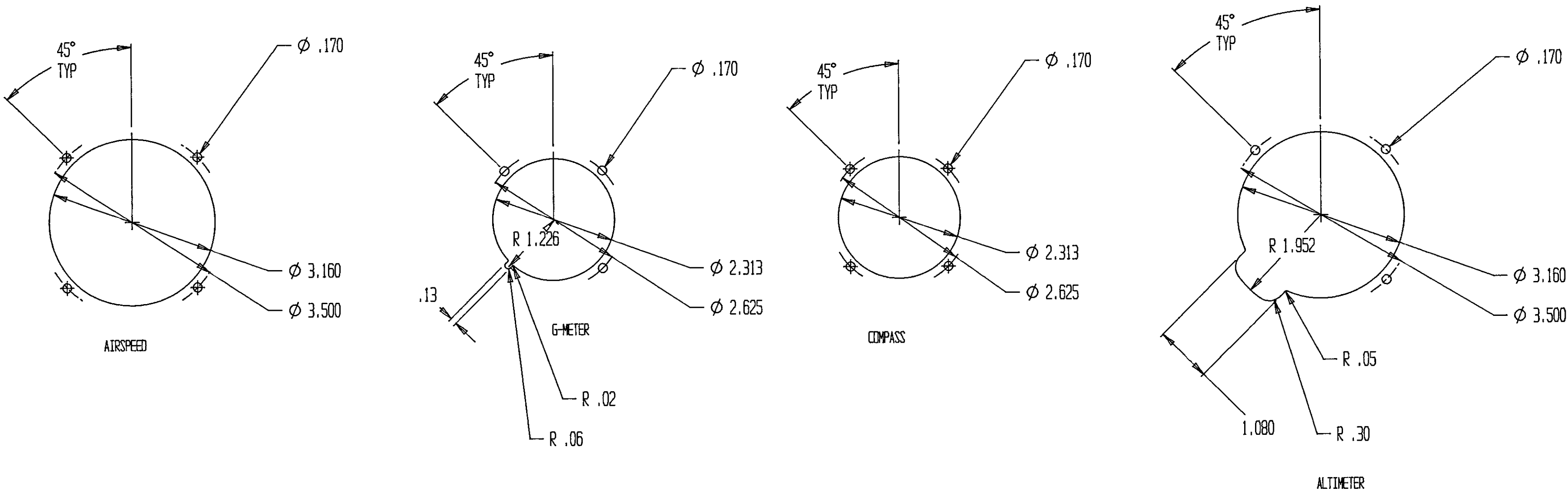
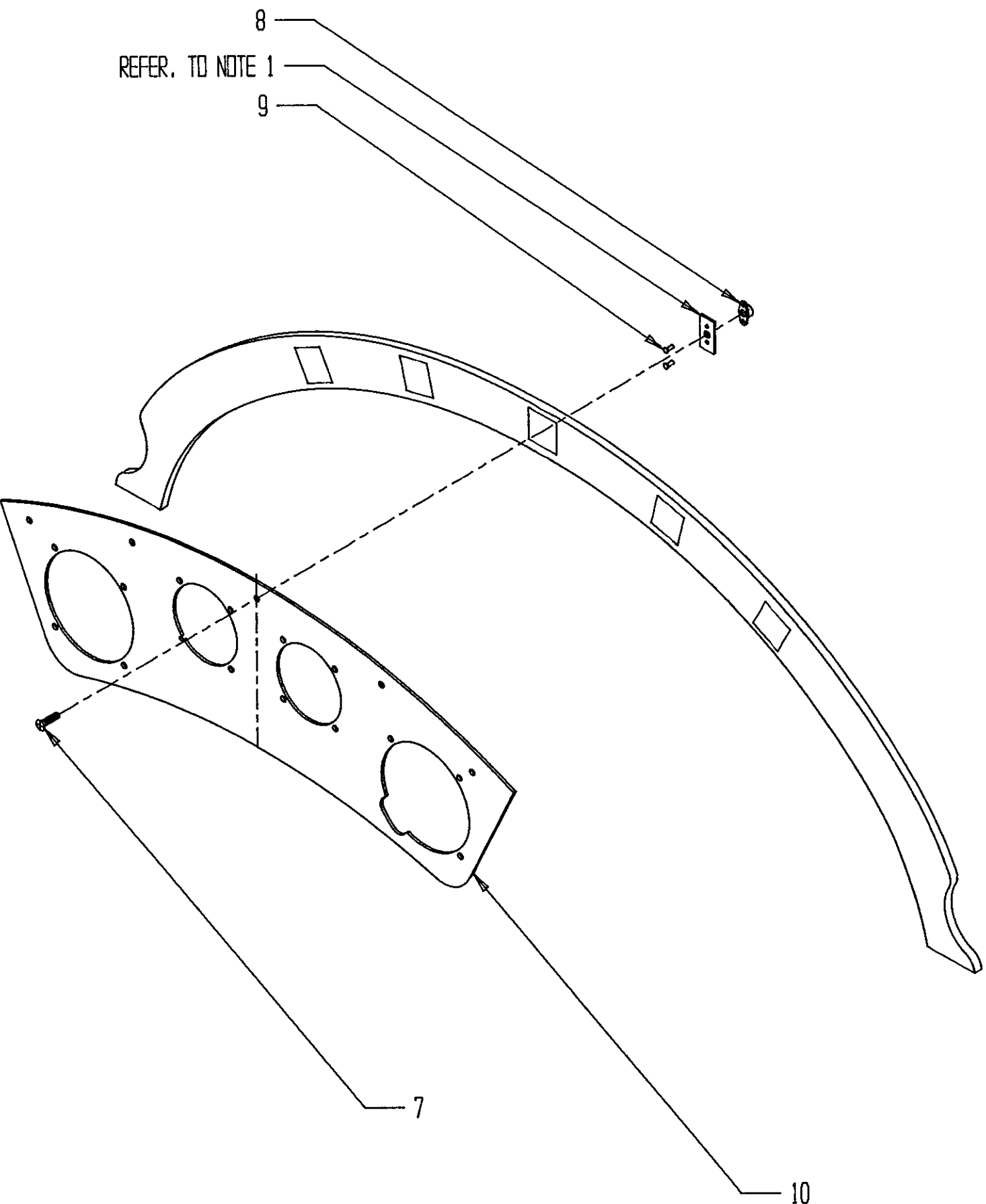
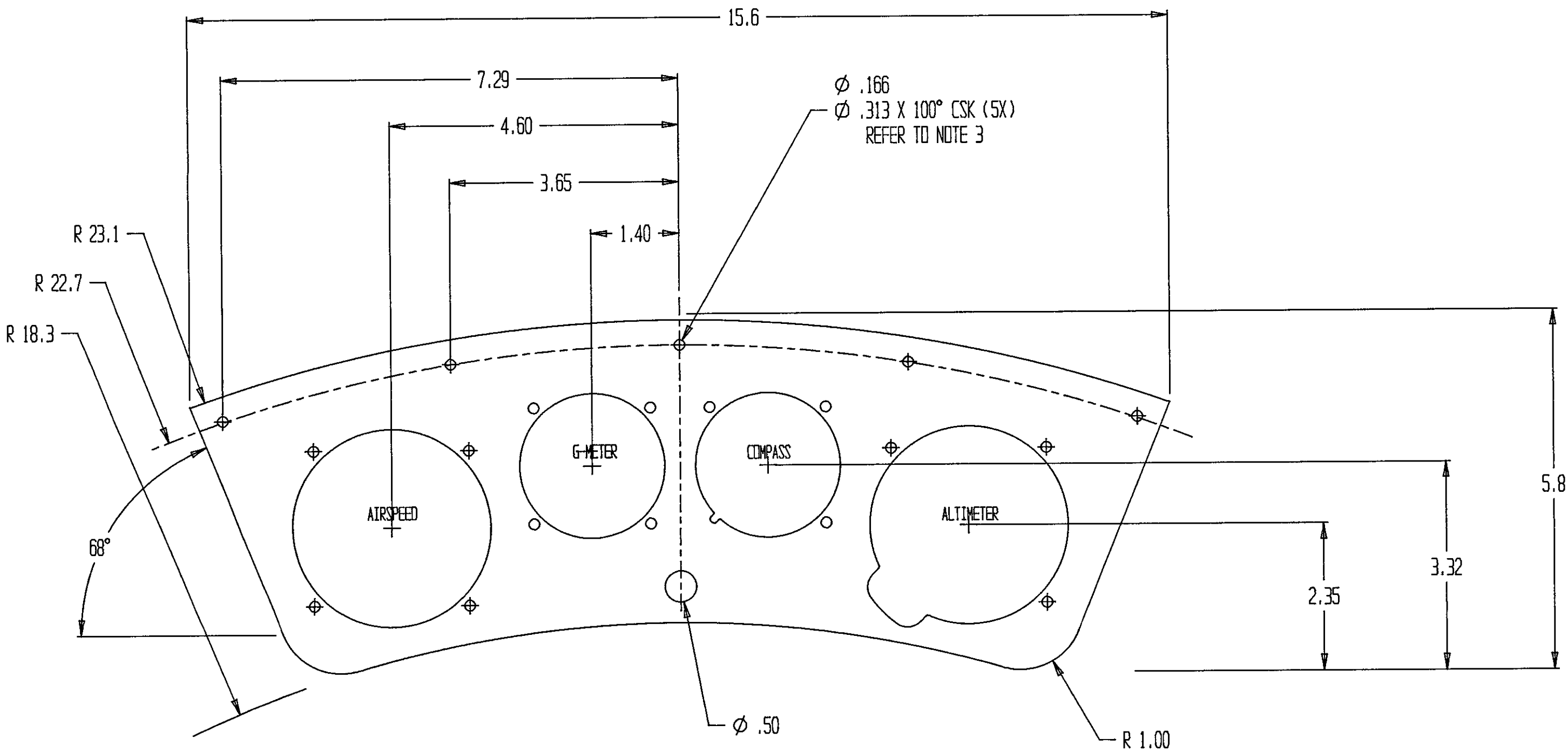


BILL OF MATERIALS			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	16 311 240	AIRSPED INDICATOR
2	1	IFR-4621	ALTIMETER
3	1	IFR-500	G-METER
4	1	CM 13	COMPASS
5	14	MS 35215-59	SCREW
6	14	MS 21083-08	NUT
7	5	MS 24694-5	SCREW
8	5	MS 21059-08	NUTPLATE
9	10	AM426AD3-5	RIVET
10	1	2024T3 ALUM. .080 THK.	RAW STOCK 20.0 X 6.0



- NOTES:
1) MTG TABS: 4 PLYS JEFFCO 1307/3153 7725 BID GLASS [145°] 1 X 1,
BOND IN PLACE WITH HYSOL 9430.
2) ITEMS 1 - 6 OMITTED FOR CLARITY
3) CSK, SECONDARY OPERATION
4) EFFECTIVITY: G-202-G-222

0	A	RELEASE	6/19/97	DMK
CHG.	REV.	ECN	DESCRIPTION OF CHANGE	DATE BY
AkroTech Aviation, Inc.				
DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5M-1982				
THIRD ANGLE PROJECTION:		DRAWING NO. 31-10-2-1-0101		
DIMENSIONS ARE IN		PART NO.		
SCALE: NONE		TITLE: FRONT INSTRUMENT PANEL ASSEMBLY		
UNSPECIFIED TOLERANCES		MATERIAL:		
ONE PLACE DEC. (X.X) \pm X.X				
TWO PLACE DEC. (X.XX) \pm 0.010				
THREE PLACE DEC. (X.XXX) \pm 0.005				
ANGULAR \pm 1°				
DATE: 6/19/97		PAGE: 1 OF 1		APPROVED: