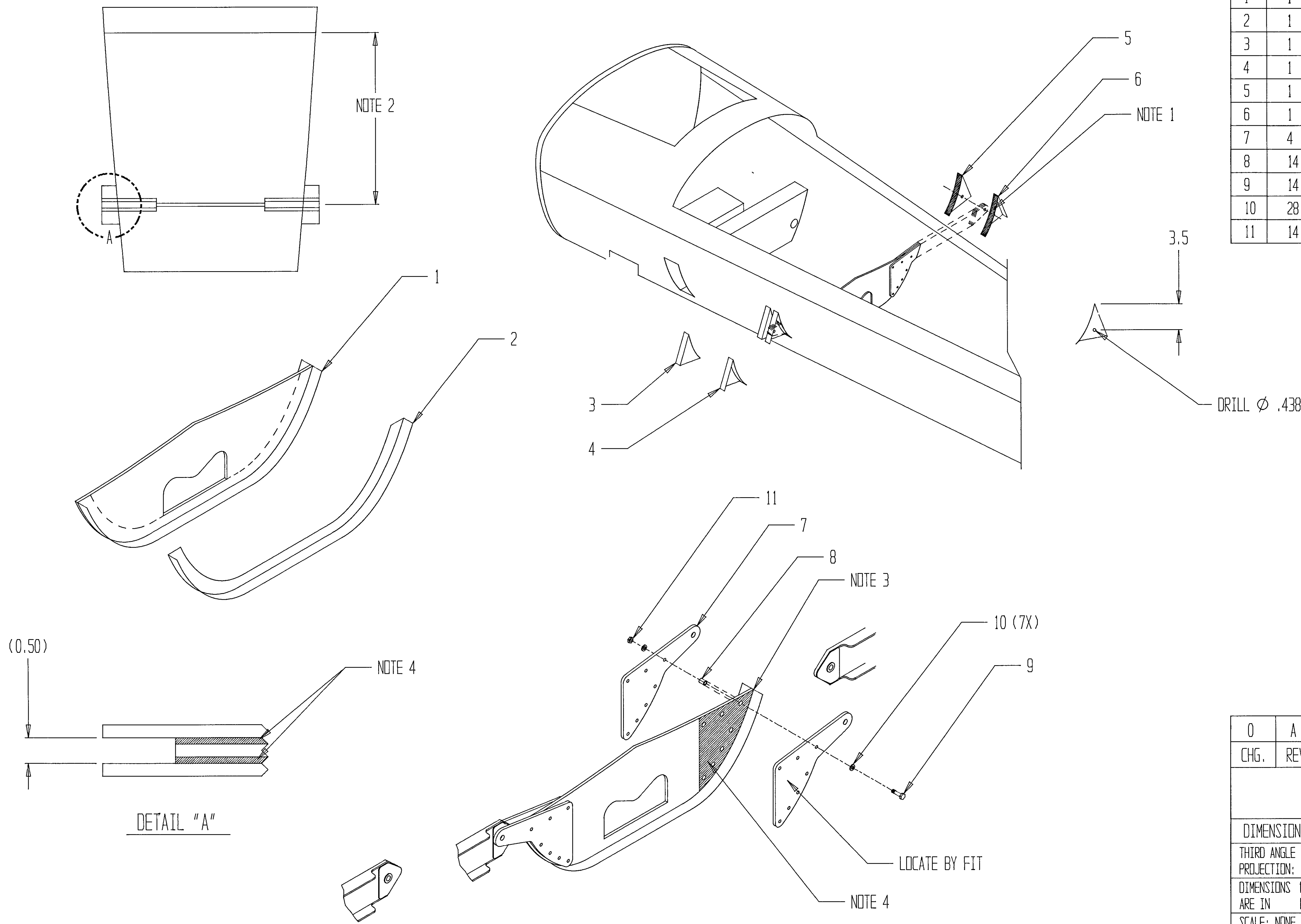


BILL OF MATERIALS			
ITEM	QUANTITY	PART NUMBER	DESCRIPTION
1	1	53-20-1-2-0804	CARRY-THROUGH, SPAR, REAR
2	1	53-20-1-2-0805	FLANGE, REAR SPAR CARRY-THROUGH
3	1	53-20-1-2-0830	REAR SPAR ATTACH BRACKET, LEFT, FRONT
4	1	53-20-1-2-0831	REAR SPAR ATTACH BRACKET, LEFT, REAR
5	1	53-20-1-2-0832	REAR SPAR ATTACH BRACKET, RIGHT, FRONT
6	1	53-20-1-2-0833	REAR SPAR ATTACH BRACKET, RIGHT, REAR
7	4	57-10-1-1-0045	PLATE, REAR SPAR
8	14	53-00-1-1-0067	BUSHING, REAR SPAR
9	14	AN4-14A	BOLT
10	28	AN960-416	WASHER
11	14	AN365-428A	NUT



- NOTES:
- 1) BOND TO FUSELAGE WITH HYSOL 9430 (4X)
 - 2) LOCATION SPECIFIED ON DRAWING 57-20-5-1-0161
 - 3) TRIM FLANGE MIN. AS REQUIRED FOR REAR SPAR PLATE CLEARANCE
 - 4) BED WITH HYSOL 9430 AS NECESSARY TO OBTAIN SPAR PLATE SEPERATION

0	A	.	RELEASE	5/29/97	DMK
CHG.	REV.	ECN	DESCRIPTION OF CHANGE	DATE	BY
AkroTech					
DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5M-1982					
THIRD ANGLE PROJECTION:			DRAWING NO. 53-20-2-2-0103		
DIMENSIONS ARE IN <input type="checkbox"/> MILLIMETERS <input checked="" type="checkbox"/> INCHES			PART NO.		
SCALE: NONE			TITLE: REAR SPAR CARRY-THROUGH AND ATTACH PLATES		
UNSPECIFIED TOLERANCES ONE PLACE DEC. (X.X) ± 0.1 TWO PLACE DEC. (X.XX) ± X.XX THREE PLACE DEC. (X.XXX) ± X.XXX ANGULAR ±			MATERIAL:		
DATE: 5/29/97		PAGE: 1 OF 1		DRAWN BY: DMK	
				APPROVED:	