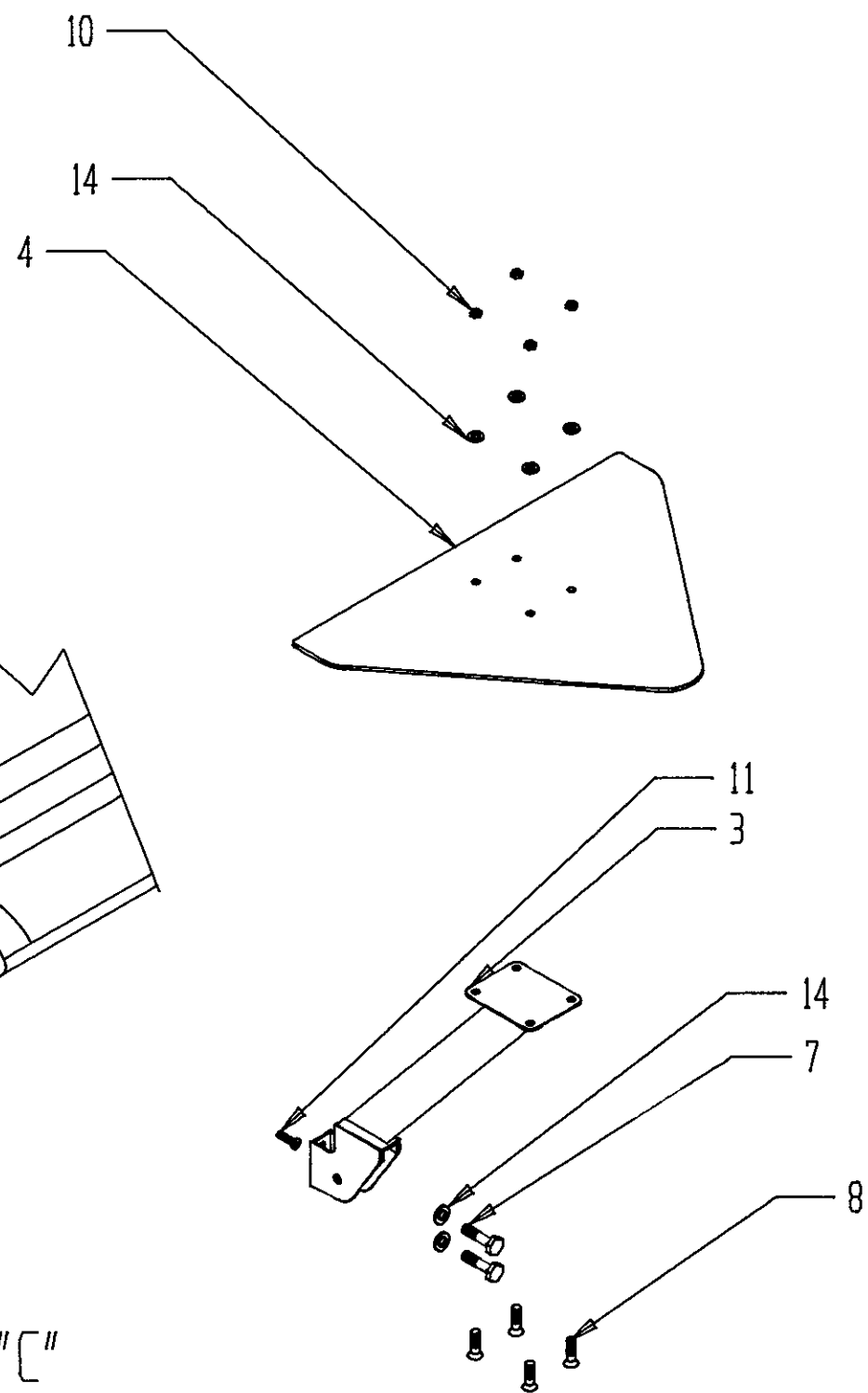
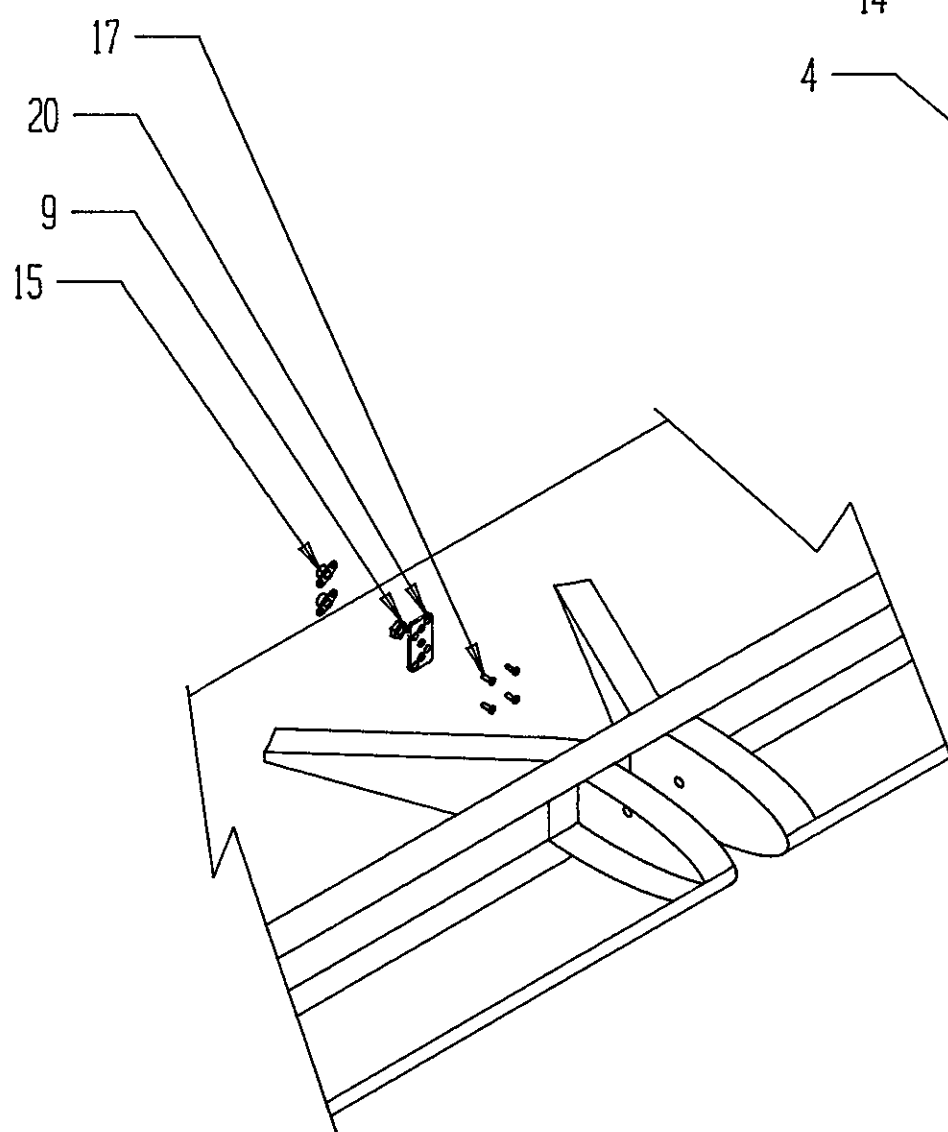
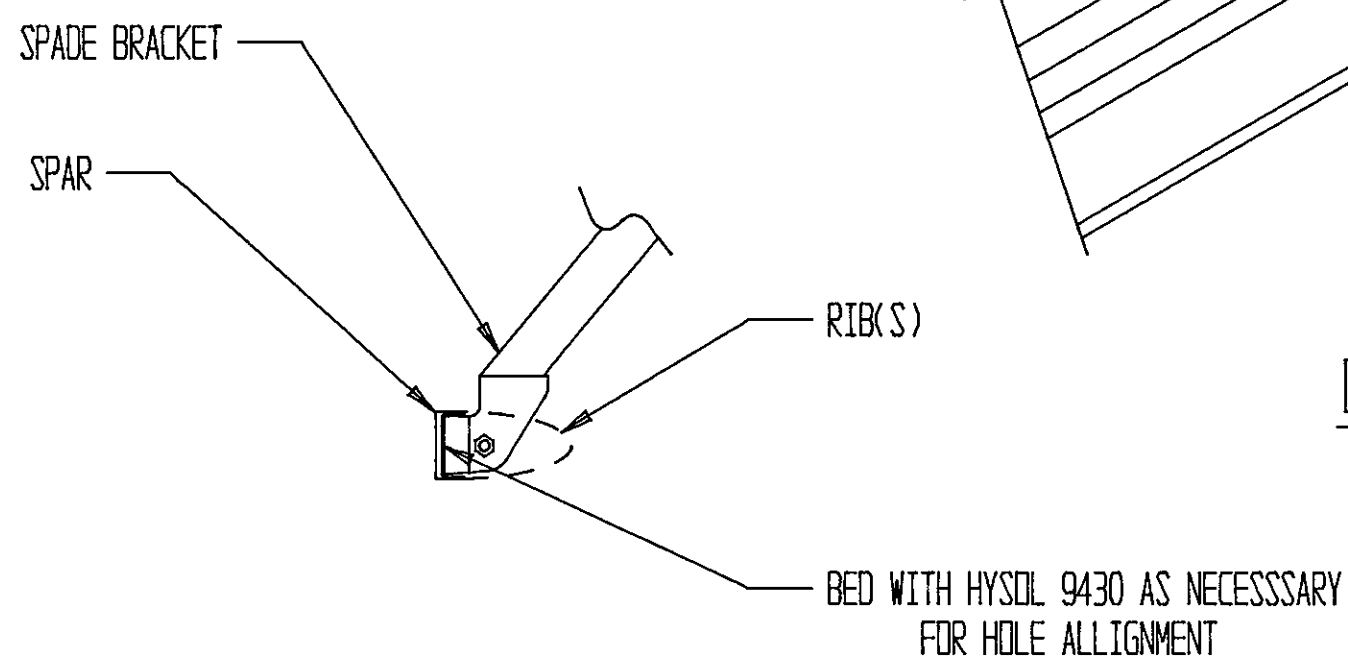
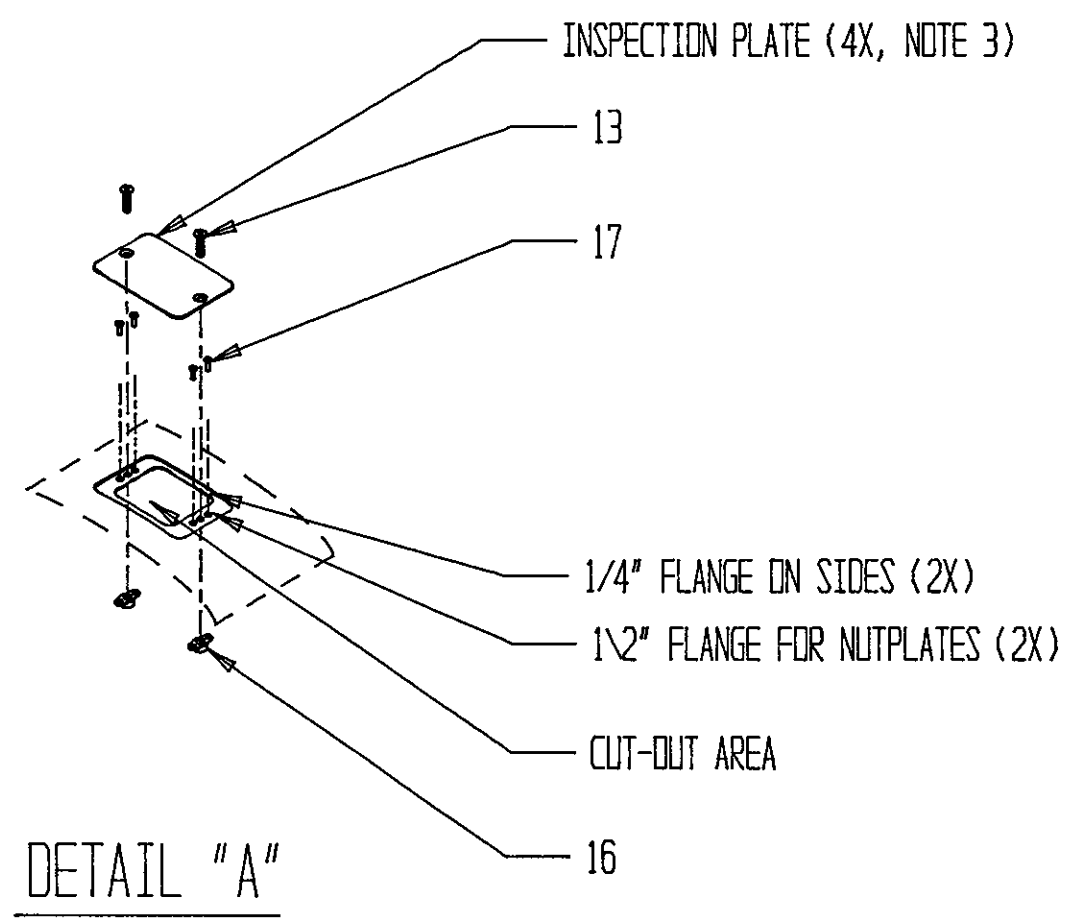
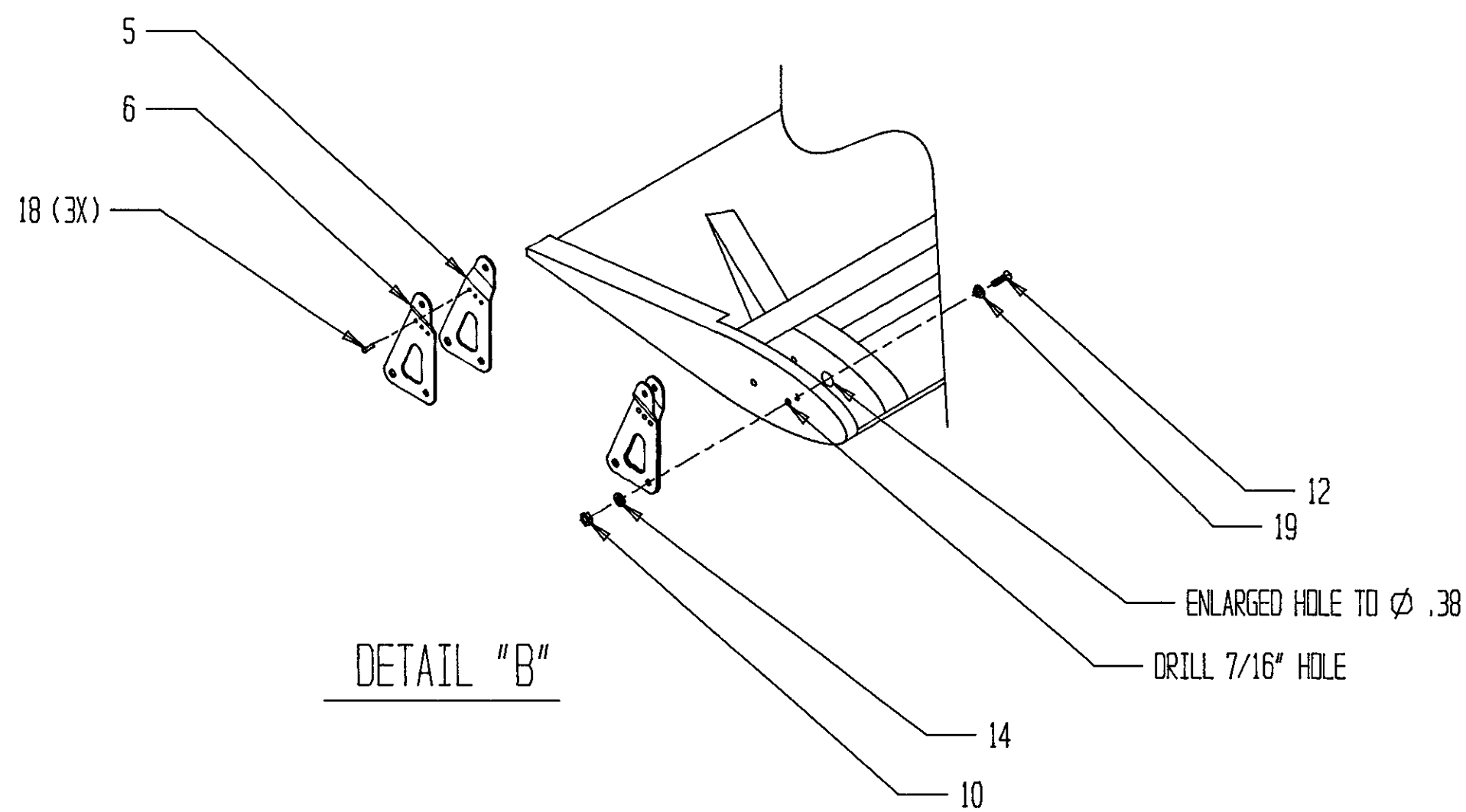
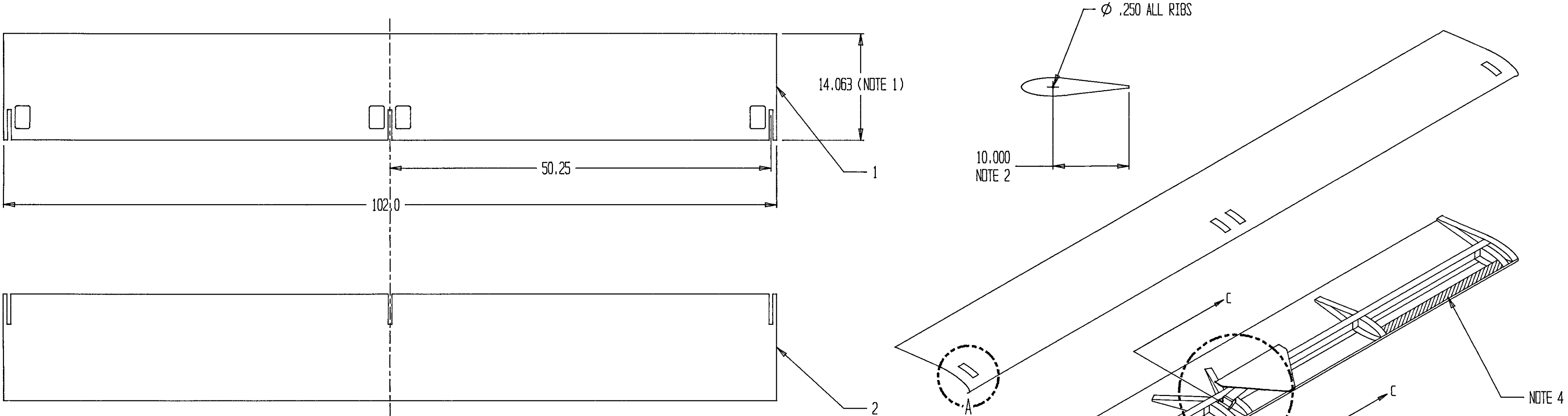


BILL OF MATERIAL

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	57-60-2-2-0102, (0103)	AILERON ASSEMBLY, RIGHT, (LEFT)
2	1	57-60-1-2-0304, (0303)	SKIN, AILERON, RIGHT, (LEFT), BOTTOM
3	1	57-60-2-1-0003	SPADE ARM, ASSEMBLY
4	1	57-00-1-1-0015	SPADE
5	1	27-10-1-1-0021	ACTUATOR, AILERON, LEFT
6	1	27-10-1-1-0022	ACTUATOR, AILERON, RIGHT
7	2	AN3C7A	BOLT
8	4	AN525-10R8	SCREW
9	1	AN365-832A	NUT
10	5	AN365-1032A	NUT
11	1	MS24693C50	SCREW
12	1	MS24694S60	SCREW
13	8	MS24693C48	SCREW
14	3	AN960-10	WASHER
15	2	MS21075-3	NUTPLATE
16	8	MS24169-08	NUTPLATE
17	20	AN426AD3-4	RIVET
18	3	AN470AD3-4	RIVET
19	1	57-60-1-1-0104	BUSHING
20	1	57-60-1-1-0108	BACKING PLATE, AILERON SPADE



- NOTES:
- 1) CHORD LENGTH: 14.063" + 0.000 - 0.032
  - 2) TOLERANCE: ±0.032"
  - 3) INSPECTION PLATE: 4 PLIES JEFFCO 1307/3153 7725 BTD GLASS [-45°], TRIM TO FIT JOGGLE
  - 4) NEUTRAL BALANCE: APPROX. XXX GRAMS STEEL SHOT AND HYSOL 9430

0	C	..	NUTPLATE, BACKING PLATE SPECS	8/26/97	MG
0	B	..	CHG TO MATCH ATE	7/23/97	DMK
0	A	..	RELEASE	5/24/97	DMK
CHG.	REV.	ECN	DESCRIPTION OF CHANGE	DATE	BY
<b>AkroTech</b>					
DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5M-1982					
THIRD ANGLE PROJECTION:			DRAWING NO. 57-60-2-2-0104		
DIMENSIONS ARE IN <input type="checkbox"/> MILLIMETERS <input checked="" type="checkbox"/> INCHES			PART NO.		
SCALE: NONE			TITLE: AILERON ASSEMBLY, FINAL, RIGHT, (LEFT)		
UNSPECIFIED TOLERANCES: ONE PLACE DEC. (X.X) ± 0.1 TWO PLACE DEC. (X.XX) ± 0.01 THREE PLACE DEC. (X.XXX) ± 0.005 ANGULAR ±			MATERIAL:		
DATE: 5/24/97		PAGE: 1 OF 1		DRAWN BY: DMK	
				APPROVED:	